



**TotalEnergies**

TotalEnergies Petrochemicals & Refining USA, Inc.  
Polymers Americas

**Polystyrene 525B**

Technical Data Sheet  
Polystyrene - Crystal  
Produced in the United States

## Description

**Polystyrene 525B:** Is a crystal polystyrene for both injection molding and cap layer coextrusion. Injection molding applications such as medical and laboratory parts, tumblers and jewel boxes demonstrate the polymer's ability to be molded with minimal stresses and fast cycles.

### Application:

- Cutlery
- Coextrusion capping
- Medical applications

### General Information:

- This material complies with FDA requirements as described in 21 CFR §177.1640.
- This material holds Underwriters Laboratory recognition 94HB; see UL File E55470 at [www.UL.com](http://www.UL.com).
- USP Class II
- USP Class VI
- Material Safety Data Sheets are available to help customers satisfy their safety needs.

## Characteristics

	Method	Unit	Typical Value
<b>Rheological Properties</b>			
Melt Flow (200°C-5kg)	D-1238	g/10mn	9.0
<b>Mechanical Properties</b>			
Tensile Strength	D-638	psi	6,700
Tensile Modulus	D-638	psi (10 <sup>5</sup> )	4.4
Flexural Strength	D-790	psi	13,500
Flexural Modulus	D-790	psi (10 <sup>5</sup> )	4.5
<b>Thermal Properties</b>			
Heat Distortion - Annealed	D-648	°F	200
Vicat Softening	D-1525	°F	213
<b>Other Physical Properties</b>			
Density		g/cm <sup>3</sup>	1.04
Linear Shrinkage	D-955	in/in	.004 - .007
Moisture		%	<0.1